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ISO 9001: 2008 Registered

## *Facilities List*

### ***Screw Machine Department***

- 6- 6/20 Euroturns
- 8- 6/32 Euroturns
- 1- 8/32M Euroturn
- 1- 6/32-M Euroturn
- 1- 6/42S-AC Euroturn
- 9-1 3/4-6 Wickmans
- 1-1 3/8-6 Wickman
- 2-2 1 –4 –6 Wickmans
- 22- Standard Davenport
- 12- Oversized Davenport
- 1- Long-bed Davenport
- 2- #2 Brown & Sharp Ultramatics
- 1- OG Brown & Sharp
- 1- #00 Brown & Sharp

### ***Swiss Screw Machine Department***

- 2- Nexturn SA32
- 1-Nexturn SA20D **(NEW)**
- 1- Nexturn SA32D **(NEW)**
- 1- Nexturn SA32E **(NEW)**

### ***Secondary Operations***

Complete washing, de-burring and finishing department.

Okamoto Grind-X ID/OD Grinder 1GM15NC **(NEW)**

Okamoto ID Grinder AGM15NC **(NEW)**

Paragon ID/OD Grinder GU-3250P

1- Monza 510 Centerless Grinder

1- Royal Master Centerless Grinder

1- Royal Master Plunge Grinder

1- Bridgeport Milling Machine

1- Nichols Milling Machine

2- Kiner Thread Rollers / Knurling MC-5-F

- 1- 312-M Hartford Thread Roller
- 2- 190-H Hartford Thread Rollers
  - 1- Reed A22D Thread Roller
- 2- MSO Secondary Operations
- 2- Davenport Chuckers – C.N.C.

### ***Tool Department***

- 1- Walter Helitronic C.N.C. Tool and Cutter Grinder
  - 1- Wickman Optical Profile Tool Grinder
- 1- Royal Oak Relieving Grinders with Digital Readout Comparator
  - 2- #2 Cincinnati Tool and Cutter Grinders
    - 1- Rush Drill Grinder
    - 1- Christen Drill Grinder
  - 1- Winslow-Matic Drill Sharpener
  - 1- Fanuc Alpha OA-S Wire EDM

### ***C.N.C. Department***

- 1- Mori Seiki ZL 15
- 2- Mori Seiki SL1A
- 1- Mori Seiki CL-200
- 1- Mori Seiki CL-203
- 1- Mori Seiki ZL250SMC
- 1- Mori Seiki ZL25MC
- 1- Mori Seiki SL25MC
  - 1- Mori Seiki AL20
  - 2- Mori Seiki SH400
  - 1- Mori Seiki NH5000
  - 2- Mori Seiki NH4000 with pallets
- 1- Mori Seiki NH4000 DCG with 10 pallets **(NEW)**
  - 1- Mori Seiki NL 2500 **(NEW)**
  - 1- Cincinnati Avenger MS
  - 1- Cincinnati Avenger MT
- 1- Nakamura: WT2011 Turning Center
- 3- Nakamura-Tome WT-150 Turning Centers
- 2- Nakamura-Tome GR 203 Turning Centers
  - 1- Miyano BNC-34T
- 1 Akebono-4AC Turning Center
  - 2- TMC-15 Turning Centers
  - 1- KIA 21T Turning Center
    - 4- OmniTurn GT-75
    - 2- KIT 30B Chuckers
- 2- KIWA 510 Vertical Machining Centers
- 3- Fanuc Robodrills, with pallet shuttles

- 1- KIA Super Turn 21L MS
- 1- Hwacheon: Sirius-2 Machining Center with pallets
  - 1- Excel PMC-SVT20
    - 1- Comet 750
    - 1- Comet 500
  - 1- Yama Seiki AV-1250 **(NEW)**

### ***Quality Assurance***

- 1- Computerized S.P.C. System
- 1- Brown & Sharpe TesaScan 50 **(NEW)**
  - Edmunds Air Gage Model G-49071
  - 5 Optical Comparators
- 1- Brown & Sharpe 300E 14" Optical Comparator
  - 1- Brown & Sharpe Gage 2000 CMM
  - Mitutoyo Profilometer Model SJ-201
- Several specialized automatic inspection stations